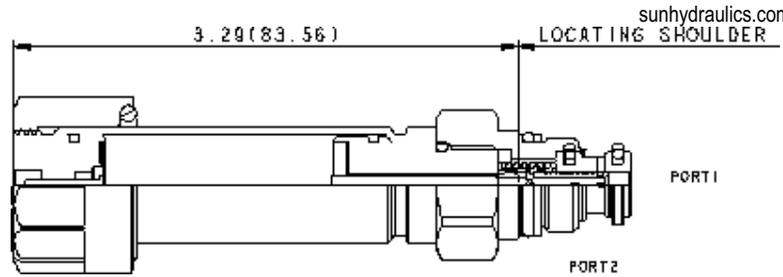


M-Control, H-Spool


[sunhydraulics.com/model/DAAL](http://sunhydraulics.com/model/DAAL)

## CONFIGURATION

<b>M</b>	Control	Manual Override
<b>H</b>	Spool Configuration	Normally Open
<b>N</b>	Seal Material	Buna-N
<b>(none)</b>	Coil	No coil

This solenoid-operated 2-way, 2-position cartridge is a direct-acting, balanced spool pilot valve used to pilot other full-flow valves. The valve is available in either a normally open or normally closed configuration.

This cartridge can be installed directly into a cavity in the end of many of Sun's pilot operated and ventable valves to provide integrated pilot control.

## TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Manual Override Force Requirement	33 N/100 bar @ Port 1
Manual Override Stroke	2,5 mm
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Seal kit - Cartridge	Buna: 990008007
Seal kit - Cartridge	EPDM: 990008014
Seal kit - Cartridge	Polyurethane: 990008002
Seal kit - Cartridge	Viton: 990008006

## NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

## CONFIGURATION OPTIONS

### Model Code Example: DAALMHN

CONTROL	(M) SPOOL CONFIGURATION	(H) SEAL MATERIAL	(N) COIL *
<b>M</b> Manual Override	<b>H</b> Normally Open	<b>N</b> Buna-N	No coil
<b>X</b> No Manual Override	<b>C</b> Normally Closed	<b>E</b> EPDM	<b>212</b> DIN 43650-Form A, 12 VDC
<b>D</b> Twist/Lock (Dual) Manual Override		<b>V</b> Viton	<b>224</b> DIN 43650-Form A, 24 VDC
<b>L</b> Twist/Lock (Detent) Manual Override			<b>912</b> Deutsch DT04-2P, 12 VDC
<b>T</b> Twist (Momentary) Manual Override			<b>924</b> Deutsch DT04-2P, 24 VDC

\* Additional coil options are available